



Pharmaceutical Manufacturer

QUA's FEDI HF stack delivers high purity water with a lower footprint for the pharmaceutical manufacturer.

Background

A pharmaceutical manufacturer's plant required high purity water for manufacturing of their range of various pharmaceutical, cosmetic, and nutraceutical products. The manufacturer selected a process scheme for a high purity water system, comprising of pretreatment followed by two pass reverse osmosis (RO) followed by electrodeionization (EDI). The required high purity water system capacity was 5 m³/hr. At this flow rate, the requirement called for two EDI stacks configuration in parallel operation.

QUA Solution

Due to a higher capital cost required for using a two EDI stack configuration, the client was looking for the optimal solution that would accommodate the use of a single EDI stack to deliver a high flow rate. After detailed technical and commercial evaluation, QUA's FEDI-2-HF-30X stack was selected for the application due to its ability to deliver high flow rate in a single stack configuration, resulting in capex savings for the client.

FEDI Model: FEDI-2-10Rx

FEDI Stack: 1

Flow: 0.85 m³/hr

Application: USP grade water for pharmaceutical application

QUA's Fractional Electrodeionization (FEDI) high flow (HF) stacks are designed for operation after double pass reverse osmosis. The stacks have the ability to produce high purity water at a high flow rate using a patented "Split Flow EDI" technology.

- High stack flow up to 8.4 m³/hr (37 gpm)
- Lower capex costs due to reduction in footprint
- Low operating costs
- High recoveries
- Superior product quality up to 16 MOhms.cm
- Meet water specifications for various high purity water applications

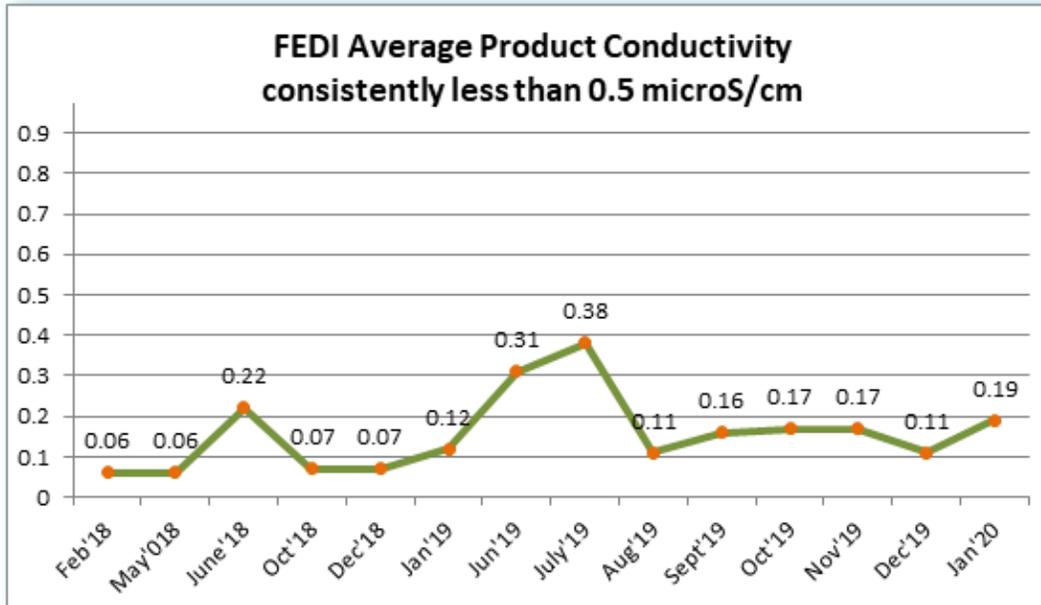
QUA supplied a single FEDI-2-HF-30X stack for this application requiring 5 m³/hr of product flow.



Project Profile

Results

The FEDI high flow stack has been in operation since December 2016 on a continuous basis. The product water quality has been consistently less than 0.5 microsiemens/cm, which meets the customer's requirement. The following graph shows the product water conductivity trend from 2018 to 2020. QUA's FEDI successfully provides a consistent high purity water solution for the pharmaceutical manufacturer's process requirements.



About FEDI

The Fractional Electrodeionization (FEDI) process is an advancement of EDI, and was developed taken into account the limitations of conventional EDI.

FEDI's patented two stage separation process maintains an acidic condition in the first stage and basic condition in the second stage of the FEDI concentrate chamber. This patented design reduces mineral scaling in the first stage and enhances silica removal in the second stage. FEDI's unique design allows for higher flexibility and tolerance to inlet water conditions, thus lowering the risk of scaling, and improving the plant's design economics and reliability.